

# ROLL BENDING MACHINE

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# Roll Bending Machine

It is the equipment for bending the plate into the cylinder.  
 Plate를 Bending 성형해서 원통형으로 만들기 위한 장비이다.

## General Specification

Equipment	Standard Specification		
Roll Bending Machine	Description	ROLL BENDER(6M)	ROLL BENDER(4M)
	External pipe Dia	ø1,500 ~ ø6,000	ø1,300 ~ ø6,000
	Material	API 5L GR B ~ X100	API 5L GR B ~ X100
	Plate Width	0 ~ 6,000mm	0 ~ 4,000mm
	No of Roll	3 Roll / 4 Roll	3 Roll / 4 Roll
	Wall Thickness	Max. 120mm	Max. 120mm
	Roll Driving	Bottom roller driving system	
		Planetary speed reducer	
3 Hydro - motor			
Operating Speed	1 ~ 9m/min	1 ~ 9m/min	

※We can cope with customer requirements. / 고객 요구사항에 대응할 수 있습니다.

SEOKWANG INDUSTRIAL Co., Ltd. is supplying with a turn-key base system for overall process starting from edge milling, pipe forming to final inspection.

## Process in brief







**본사**

경상남도 김해시 진영읍 하계로 240번길 93-26

T. 055-322-6544 F. 055-334-4727 / 324-4722

**H/Q & Plant**

93-26 St. 240 Hage-ro, Jinyoung-eup, Gimhae-si, Gyung-sangnam-do, Korea

T. 82-55-322-6544 F. 82-55-334-4727

**www.skmic.co.kr E-mail : sk6544@hanmail.net**