

# LONG SEAM MILLING MACHINE

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# Long Seam Milling Machine

It is the equipment for processing the tack-welded part outside the pipe using the cutter.  
 Pipe 외면부 Tack Welding된 용접부를 Cutter를 이용하여 가공하는 장비이다.

## General Specification

Equipment	Description	Standard Specification
Long Seam Milling machine	External Pipe Dia	∅ 406 ~ ∅1,626mm(16" ~ 64")
	Material	API 5L GR B ~ X100
	Pipe Length	6,000 ~ 12,000mm/18,300mm
	Wall Thickness	8 ~ 70mm
	Pipe Weight	Max. 30ton
	Cutting Type	Horizontal moving type
	Cutting Speed	1 ~ 5m/min
	Cutting Dia	∅ 700mm
	Clamp Type	Bottom - Roller moving control type
		Top - Clamp up-down type
Production Rate	8 ~ 10 pcs/hr	
	30" x 25.4t x 12,800mm / 18,300mm	

※We can cope with customer requirements. / 고객 요구사항에 대응할 수 있습니다.

SEOKWANG INDUSTRIAL Co., Ltd. is supplying with a turn-key base system for overall process starting from edge milling, pipe forming to final inspection.

## Process in brief







**본사**

경상남도 김해시 진영읍 하계로 240번길 93-26

T. 055-322-6544 F. 055-334-4727 / 324-4722

**H/Q & Plant**

93-26 St. 240 Hagye-ro, Jinyoung-eup, Gimhae-si, Gyung-sangnam-do, Korea

T. 82-55-322-6544 F. 82-55-334-4727

**www.skmic.co.kr E-mail : sk6544@hanmail.net**