

# PRE BENDING MACHINE

Enterprise Creating Future with Ceaseless Challenges and Innovations



# Pre Bending Machine

It is the equipment for bending the edges by aligning and feeding regular distance the material after beveling the edges. It is capable of adjusting the pitch.

Edge부 양단 개선된 소재를 정렬 후 일정한 간격(조절이 가능)으로 Feeding하면서 양단 Edge Bending하는 장비이다.

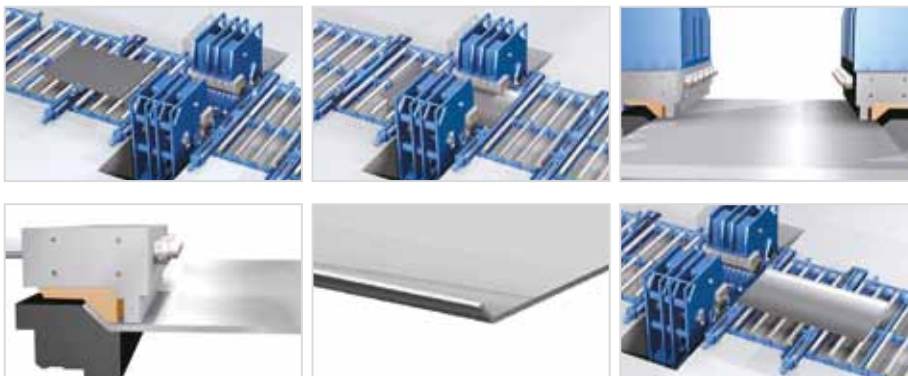
## General Specification

Equipment	Description	Standard Specification	
Pre Bending Machine	External Pipe Dia	∅406 ~ ∅1,626mm(16" ~ 64")	
	Material	API 5L GR B ~ X100	
	Plate Width	1,100 ~ 5,100mm	
	Plate Length	6,000 ~ 12,800mm/18,300mm	
	Wall Thickness	8 ~ 70mm	
	Plate Weight	Max. 30ton	
	Bending Pitch	Max. 1,500mm	
	Tool	upper	5set
		lower	2set
Production Rate		8 ~ 10 pcs/hr	
		30" x 25.4t x 12,800mm / 18,300mm	

※ We can cope with customer requirements. / 고객 요구사항에 대응할 수 있습니다.

SEOKWANG INDUSTRIAL Co., Ltd. is supplying with a turn-key base system for overall process starting from edge milling, pipe forming to final inspection.

## Process in brief







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